

Product Data Sheet

May 2012

D-Cure 655

Product description

D-Cure 655 is a polyamide adduct which can be used in combination with epoxy resins for coatings and adhesive applications, in particular at high relative humidity.

Product characteristics

Viscosity ^a @ 25°C	(mPa.s)	:	2000 - 6000
Gardner color		:	12 max
Solids content	(wt %)	:	90
HEW ^b	(g/mol H)	:	190

a Brookfield viscosity

b HEW : Hydrogen Equivalent Weight (g/mol), as supplied

System characteristics

phr ^c with liquid resin	(EEW ^d = 190)	:	100
Pot life ^e @ 25°C		:	Up to 2 hours

c phr : Parts per Hundred Parts of resin

d EEW : Epoxy Equivalent Weight (g/mol)

e Pot life, 150 g mass @ 25°C

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The information provided is to the best of our knowledge reliable but its accuracy is not guaranteed and no warranty of this kind is made